



EXPERT Tynk cementowo-wapienny 530

Machine-applied, cement-lime plaster

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Areas of application:	Intended for machine-spray execution of cement-lime, smooth plaster layers on indoor surfaces Suitable for executing plaster layers under paints and noble plasters on ceramic, autoclaved aerated concrete, lime-sandstone, concrete and other surfaces. Also suitable for use as a single- or multi-layer plaster mortar
Properties:	 Waterproof fine-grained Smooth surface Indoor use Vapor-permeable
Application procedure:	$ \begin{array}{c} + 25 \ ^{\circ}C \\ + 5 \ ^{\circ}C \end{array} $
Technical data	
Item no.	39653
Packaging type	
Quantity per unit	30 kg/unit
Unit per pallet	40 unit/Pal.
Colour	Grey
Granulation	0 - 0.5 mm
Consumption	approx. 1.4 kg/m²/mm
Layer thickness	8 - 25 mm
Soluble chromium VI conten	t ≤ 0.0002 % (2ppm)
Amount of water required	approx. 6.3 l/bag
Thermal conductivity λ10,dry	< < 0.45 W/mK
Reaction to fire	A1
Mortar class (EN 998-2)	CS II
Adhesion to	≥ 0.2 N/mm²
The product conforms to:	• EN 998-1
Material base:	 Portland cement Hydrated lime Quartz aggregate Additives
Surface:	The groundwork must be cleaned and properly prepared. It is recommended to check the moisture content of the substrate before plastering.
Types of substrate:	Bricks and ceramic CMUs: depending on the needs, prime GRUNTOBET 310 or make RENDERING 550 Autoclaved aerated concrete elements: Prime with GRUNTOBET 310 Silicate blocks: depending on the needs, prime GRUNTOBET 310 or make RENDERING 550 Concrete, reinforced concrete: depending on the needs, prime GRUNTOBET 310 or make RENDERING 550
Preparation:	The dry mix should be made with an appropriate amount of clean, cool water by mixing in a plastering machine or mechanically using a mortar mixer or concrete mixer. The time of mechanical mixing should be 2-3 minutes.





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Apply the mortar in an even layer on the entire plastered surface, maintaining a 5-15mm layer and even out with a long float. Final processing (scrubbing with a plastic long float, sponge or felt) can take place after the setting process has started. In the case of applying several layers, apply the successive ones after the previous one has set (after c.a. 24h)
Apply in temperatures from +5 °C to +25 °C, these temperature refer to air, groundwork and product temperature. Plastering process shall be started after a period of settlement, shrinkage and desiccating of walls and concrete elements. Substrates suitable for plaster layers shall be durable, rigid, not susceptible to deformation nor have signs of moisture. In the case of concrete substrates, they shall be deprived of any anti-adhesive agents or oils used in formwork tasks.
Ventilate the rooms during the execution of works, but protect the plaster against drafts causing excessive drying of the surface if necessary, moisten the plaster with water from time to time
Maximally 12 months In dry areas and in non-damaged packaging
This product data sheet replaces all its previous versions. The information, included in this technical card, represents our current knowledge and practical experience. This is general information only which shall not obligate the manufacturer to take any responsibility either for workmanship or for the manner of use. For there may be differences and specific execution conditions. The product shall be applied in accordance with required technical knowledge and OHS rules. Avoid contact with skin and protect eyes. In case of contact with eyes, rinse them up with a large quantity of clean water and consult a doctor. It shall be recommended to use gloves, safety goggles and protective clothing.